First Responder Reference CNG and LNG Vehicle Fuel Systems



230 psi / 16 bar

Large stainless steel side mount tank(s) typically longer and greater diameter than diesel tanks

Red manual fuel shutoff valve (each tank)

Primary PRV vent tube is not capped

LNG diamond decals rear, front, sides

FleetCare

-259°F / -161°C

Hexagon[®] Agility[®] provides fuel systems for compressed natural gas (CNG) semi-tractors, straight trucks, refuse vehicles, terminal tractors, transit buses, street sweepers, and medium-duty delivery vans. Liquified natural gas (LNG) vehicles include semi-tractors, refuse trucks, and municipal buses.

LNG

Key visual identifiers of CNG and LNG vehicle fuel systems

CNG 3600 psi / 250 bar

- **Fuel storage cabinets** behind the cab (BTC) side mount (SM) roof mounted (RM) – bus and refuse front of body (FOB) – refuse tailgate (TG) – refuse beneath body
- Fuel management module (FMM) with 1/4-turn manual shutoff valve
- PRD vent tubes with caps
- CNG diamond decals rear, front, sides

CNG and LNG fuel system pressure and thermal safety design features



- Fuel storage cabinets internal structure and covers protect against impact and environmental exposure
- Pressure relief devices (PRDs) open at 212-220°F (100-104°C) to vent high-pressure CNG to prevent cylinder rupture
- Blue iQ[™] thermistors alert operator if temperature around cylinder exceeds 165°F (74°C)
- Supply solenoid valve (SSV) automatically stops fuel flow to regulator when ignition is switched off
- One-way check valves prevent fuel flow out of receptacles
- 1/4-turn manual shutoff valve isolates fuel storage from rest of fuel system
- Drive Away Protection (DAP) prevents engine start if fuel cap(s) are not installed after fueling
- Cylinder testing and design

 PRDs are bonfire tested to vent entire contents when exposed to a thermal event; 2) .30 caliber penetration test; round must penetrate without cylinder rupture; 3) burst test to 2.25X normal 3600 psi operating pressure w/o rupture;
 exposure trials to severe chemicals

LNG

- Primary pressure relief valve (PRV) releases excess tank vapor during normal operation
- Secondary pressure relief valve (PRV) releases pressure in the event of damage or LNG system malfunction
- Manual fuel shutoff valve on each tank
- Pressure gauge on each tank
- One-way fill check valve prevents fuel flow out of receptacle
- Supply solenoid valve (SSV) automatically stops fuel flow when ignition is switched off
- **Excess flow valves** close to stop rapid fuel release in event of fuel plumbing damage

